

PROFI[®]
NET

USER GUIDE

Absolute Rotary Encoder
with PROFINET-IO-Interface
TSMWL58P - TSML58P

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1. Introduction

This manual describes the implementation and configuration of an absolute rotary encoder with PROFINET interface. The device fulfills the requirements of a PROFINET IO device with RT (real time) or IRT (isochronous real time) classification.

1.1 Absolute rotary encoder

The basic principle of an absolute rotary encoder is the optical sampling of a transparent code disc which is fixed with the driving shaft.

The absolute rotary encoder has a maximum resolution of 65,536 steps per revolution (16 bits).

The multi-turn versions can detect up to 4096 revolutions (12 bits). Therefore the largest resulting

resolution is $28 \text{ bits} = 2^{28} = 268435456$ steps.

For further information about the function principle or the setup of a PROFINET network please, refer to <http://www.profinet.com/pn>.

1.2 PROFINET technology

PROFINET is an Industrial Ethernet standard merging plant automation with other enterprise IT resources.

It provides comparable functionality to PROFIBUS with techniques used by engineering, IT, and management personnel.

Established IT standards are employed as basis of communication: TCP, UDP, IP. XML is used as description language for device profiles (GSDML files).

Two ways of using PROFINET are available: PROFINET IO, similar to PROFIBUS DP as a distributed I/O system and PROFINET CBA as a modular component-based system for larger systems.

PROFINET offers scalable communication for different applications in industrial automation:

- PROFINET NRT (non real time) is suited for non-time-critical process automation with clock rates of roughly 100 msec.
- PROFINET RT (real time) offers a communication channel with optimized performance (10 msec clock rate) for most factory automation tasks
- PROFINET IRT (isochronous real time) employs special communication hardware to enable clock rates of less than 1 msec and a jitter precision of less than 1 µsec. This channel is mainly of use for motion control applications.

PROFINET IO uses a view of distributed I/O similar to PROFIBUS DP. IO controllers (e.g. PLCs) run an automation program, IO devices (e.g. absolute encoders) are remotely assigned field devices, and IO supervisors (e.g. programming devices) are used for commissioning and diagnostics.

The engineering of PROFINET IO is done similar to PROFIBUS. The field buses (i.e. Ethernet topologies) are assigned to control systems during configuration. The IO device is configured in the actual system based on the contents of its GSDML file.

After completion of the engineering the installer loads the data for the expansion into the IO controller (PLC) and the IO controller assumes data exchange with the IO device.

An IO device is addressed within PROFINET (and also possibly by external IT components) through its IP address.

Data can be exchanged from the IO controller to the IO device (and vice versa) cyclically (for process data). Apart from this, parameter data can be exchanged acyclically during engineering of the IO device or by the use of PLC programming blocks.

1.3 Features of the Encoder

- Integrated Boot loader for customer firmware upgrades
- Round axis (Endless shaft)
- Neighbouring detection
- Engineering identification call
- Different filters for velocity
- Used Profinet Encoder Profile V4.0/V4.1

Installation

Electrical Connection

The rotary encoder is connected by a 4 pin M12 connector for the power supply and two 4 pin, D-Coded M12 connector for Ethernet.

The Encoder uses a second D-coded connector and provides integrated switch functionality. On or in the packaging of the connector is the mounting description.

Connector Ethernet

4 pin female, D-coded

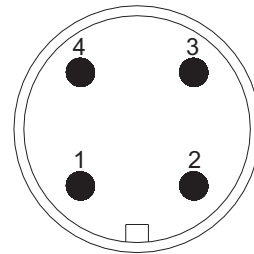
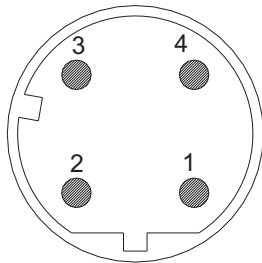
Pin Number	Signal
1	Tx +
2	Rx +
3	Tx -
4	Rx -

Connector power supply

4 pin male, A-coded

Pin Number	Signal
1	US (10 - 30 V DC)
2	N.C.
3	GND (0V)
4	N.C.

Sketch on encoder view



Ethernet cables

2.2.1 RJ45 – M12 crossed

Signal	RJ45 Pin	M12 Pin
Tx+	1	2
Tx-	2	4
Rx+	3	1
Rx-	6	3

2.2.3 M12 – M12 crossed

Signal	M12 Pin	M12 Pin
Tx+	1	1
Tx-	2	2
Rx+	3	3
Rx-	4	4

2.2.2 RJ45 – M12 straight

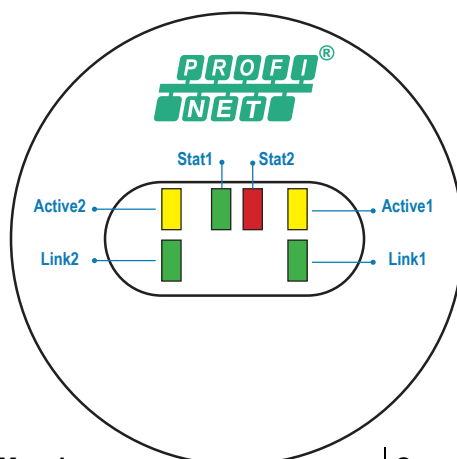
Signal	RJ45 Pin	M12 Pin
Tx+	1	1
Tx-	2	3
Rx+	3	2
Rx-	6	4

Diagnostic LEDs

LED	Color	Description for LED = on
Active1	Yellow	Incoming and outgoing traffic at port 1
Link1*	Green	Link to another Ethernet component via port 1
Active2	Yellow	Incoming and outgoing traffic at port 2
Link2*	Green	Link to another Ethernet component via port 2
Stat1	Green	Status 1, details see next table
Stat2	Red	Status 2, details see next table

* Flashes with 2Hz if engineering identification call is activated and link connection is available

Status LED indication



Status 1	Status 2	Meaning	Cause
Green	Red (Bus failure)		
Off	Off	No power	Fuse blown or cable defect
On	On	No connection to controller Criteria: no data exchange	- Bus disconnected - IO-Controller not available / switched off / not in run
On	Blinking 1)	Parameterization fault, no data exchange Criteria: connection available. However, the slave did not switch to the data exchange mode.	- Slave not configured yet or wrong configuration - Wrong station address assigned (but not outside the permitted range) - Actual configuration of the slave differs from the nominal configuration
On	Off	Data exchange. Slave and operation ok.	

1) The blinking frequency is 0.5 Hz. Minimal indication time is 3 sec.

Instructions for mechanical installation and electrical connection of the rotary encoder

The following points should be observed:

- Do not drop the angular encoder or subject it to excessive vibration. The encoder is a precision device.
- Do not open the angular encoder housing. If the device is opened and closed again, it can be damaged and dirt may enter the unit.
- The angular encoder shaft must be connected to the shaft to be measured through a suitable coupling (full shaft version). This coupling is used to dampen vibrations and imbalance on the encoder shaft and to avoid inadmissible high forces. Suitable couplings are available from Italsensor.
- Although Italsensor absolute encoders are rugged, when used in tough ambient conditions, they should be protected against damage using suitable protective measures. The encoder should not be used as handles or steps.
- Only qualified personnel may commission and operate these devices. These are personnel who are authorized to commission, ground and tag devices, systems and circuits according to the current state of safety technology.
- It is not permissible to make any electrical changes to the encoder.
- Route the connecting cable to the angular encoder at a considerable distance or completely separated from power cables with their associated noise. Completely shielded cables must be used for reliable data transfer and good grounding must be provided. Cabling, establishing and interrupting electrical connections may only be carried-out when the equipment is in a no-voltage condition. Short-circuits, voltage spikes etc. can result in erroneous functions and uncontrolled statuses which can even include severe personnel injury and material damage.
- The encoder should have got a large-area connection to PE. If the flange don't have a good electrical connection to the machine – i.e. if there was used a plastic mounting device – then use i.e. a 30cm long and 2cm wide copper tape to get the PE connection.

Before powering-up the system, check all of the electrical connections. Connections, which are not correct, can cause the system to function incorrectly. Fault connections can result in severe personnel injury and material damage.

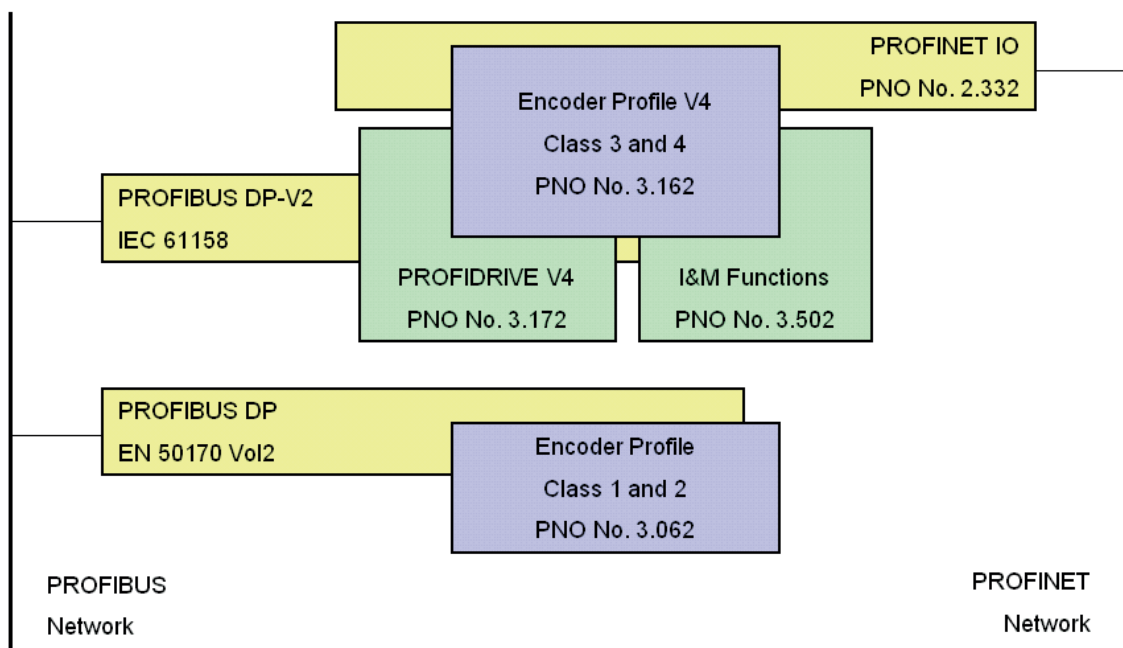
Device configuration

Standardization

This actual generation of PROFINET devices is based on the Encoder Profile V4.0/V4.1 (PNO No. 3.162). With this standardization it is possible

to substitute all products that fulfill the specification.

See the next figure with the coherences.



Encoder Classes

Application Class	Description
3	Isochronous mode is not supported (RT)
4	Isochronous mode is supported (IRT)

Encoder functions

Function	Implementation	
	Class 3	Class 4
Code sequence	-/√*	✓
Class 4 functionality	✓	✓
G1_XIST1 Preset control	-/√*	✓
Scaling function control	-/√*	✓
Alarm channel control	✓	✓
Preset value	-/√*	✓
Preset value 64bit	-	-
Measuring units per revolution / Measuring step	-/√*	✓
Total measuring range	-/√*	✓
Measuring units per revolution 64bit	-/√*	✓
Total measuring range 64bit	-/√*	✓
Maximum Master Sign-Of-Life failures	-/√*	✓
Velocity measuring unit	-/√*	✓
Encoder Profile version	✓	✓
Operating time	-	-
Offset value	-/√*	✓
Offset value 64 bit	-/√*	✓
Round axis (Endless shaft)	✓	✓
Velocity filter	✓	✓

* If Class 4 functionality is activated

Signal list for Cyclic Data Transmission

Signal No.	Significance	Abbreviation	Length (bit)	Sign
3	Master's sign-of-life	STW2_ENC	16	-
4	Slave's sign of life	ZSW2_ENC	16	-
6	Velocity value A	NIST_A	16	✓
8	Velocity value B	NIST_B	32	✓
9	Control word	G1_STW	16	-
10	Status word	G1_ZSW	16	-
11	Position value 1	G1_XIST1	32	-
12	Position value 2	G1_XIST2	32	-
39	Position value 3	G1_XIST3	64	-

Format of actual position values

G1_XIST1 and G1_XIST2 are the actual position values in binary. For absolute encoders one format example is given below. **NOTE:** the alignment in the data-frame (left or right-aligned) is considered for each individual resolution.

Example: 25 bit Multi-turn absolute encoder (8192 steps per revolution, 4096 distinguishable revolutions).

- All values are presented in binary format G1_XIST2 displays the error telegram instead of the right aligned position value if error occurs.
- The shifting factors in P979 "sensor format" display the actual format. P979, Subindex 4 (Shift factor for G1_XIST2) = 0
- The settings in the Encoder parameter data affect the position value in both G1_XIST1 and G1_XIST2.

- The default setting is G1_XIST1 left aligned.
- P979, Subindex 3 (Shift factor for G1_XIST1) = 32 – Total resolution (next binary value)
- G1_XIST1 send values independent Bit 10 in stw2 and Bit 13 in g1_stw1

Case Encoder Profile 4.1*

- The default setting is G1_XIST1 right aligned.
- If a 32bit counter that starts with the absolute position value. After increasing maximum counter value start again with 0 or after 0 decreasing to the maximum counter value
- P979, Subindex 3 (Shift factor for G1_XIST1) = 0
- G1_XIST1 send values independent Bit 10 in stw2 and Bit 13 in g1_stw1

* Profile 4.0 realized with GSDML-V2.2-ITALSENSOR-TSMXL58P-20210609.XML, Profile 4.1 with newer files

M = Distinguishable Revolutions (Multi-turn value)

S = Pulses (Single-turn steps per revolution)

Case Encoder Profile 4.0*

31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
M	M	M	M	M	M	M	M	M	M	M	M	S	S	S	S	S	S	S	S	S	S	S	S	S							

Absolute value in G1_XIST1 for Encoder Profile 4.0

31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	S	S	S	S	S	S	S	S	S	S	S	S	S

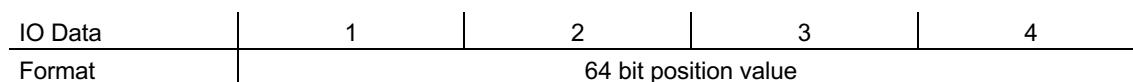
"Absolute value" in G1_XIST1 for Encoder Profile 4.1

31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
							M	M	M	M	M	M	M	M	M	M	M	M	S	S	S	S	S	S	S	S	S	S	S	S	S

Absolute value in G1_XIST2

G1_XIST3

For 64bit position values is the G1_XIST3 available. The binary value will transmit right aligned and without shifting factor.



Encoder control word (STW2_ENC)

4-Bit-counter, left justified. The master application starts the sign of life with any value between 1 and 15. The master increases the counter in every cycle of the master application. Valid values

for the master's sign of life are 1 to 15, "0" indicates an error and is left out in normal operation.

Bit	Function	Implementation	
		Class 3	Class 4
0...9	Reserved, currently not used		
10	Control by PLC	✓	✓
11	Reserved, currently not used		
12...15	Controller Sign-Of-Life	-	✓

Bit	Value	Significance	Comments
10	1	Control by PLC	Control via interface, EO IO Data is valid
	0	No control by PLC	EO IO Data is not valid. Except Sign-Of-Life
12...15		Controller Sign-Of-Life	Send continuous counting value from 0 to 15

Encoder status word (ZSW2_ENC)

4-Bit-counter, left justified. The slave application starts the sign of life with any value between 1 and 15 after successful synchronization to the clock pulse. The counter is increased by the slave

application in every DP-cycle. Valid values for the slave's sign of life are 1 to 15, "0" indicates an error and is left out in normal operation.

Bit	Function	Implementation	
		Class 3	Class 4
0...8	Reserved, currently not used		
9	Control requested	Mandatory	Mandatory
10...11	Reserved, currently not used		
12...15	Encoder Sign-Of-Life	-	Mandatory

Bit	Value	Significance	Comments
9	1	Control requested	The automation system is requested to assume control
	0	No control by PLC	EO IO Data is not valid. Except Sign-Of-Life
12...15		Encoder Sign-Of-Life	Send back continuous Controller Sign-Of-Life (counting value from 0 to 15)

Encoder control word (G1_STW)

Bit	Value	Function	Comments
0..10			Reserved, currently not used
11	0/1	„Home position mode“	Specifies if the position value shall be set to a previously programmed absolute value or shifted by this value. 0: set home position / preset (absolute) 1: shift home position / preset (relative = offset)
12	1	Set preset / request shift	Preset (resp. shift) is set when changing this Bit to "1" (rising edge). Default preset value (shift): 0 Warning: After setting the preset the offset will be save in the non volatile memory. In this 5-10ms the encoder will not send position values.
13	1	Request absolute value cyclically	Request of additional cyclic transmission of the absolute actual position in G1_XIST2. If no other data needs to be transferred due to commands or errors the absolute position value will be transmitted automatically.
14	1	Activate parking sensor	If the "activate parking sensor" bit is set, the encoder transmits no error messages.
15	1	Acknowledging a sensor error	Request to acknowledge / reset a sensor error

Encoder status word (G1_ZSW)

Bit	Value	Meaning	Comment
0			Reserved, currently not used
..			
10			
11		Acknowledgement sensor error in process	Is set if the reset of a sensor error (after acknowledging) takes longer than one bus cycle.
12	1	Set preset / shift reference point executed	Acknowledgement for "set preset / request shift"
13	1	Transmit absolute value cyclically	Acknowledgement for "request absolute value cyclically"
14	1	Parking sensor activated	Acknowledgement for "activate parking sensor". The encoder transmits no error messages.
15	1	Sensor error	Indicates a sensor error. A device specific error code is transmitted in G1_XIST2.

Standard + manufacture telegrams

Standard Telegram 81

IO Data (DWord)	1	2
Setpoint	STW2_ENC*	G1_STW1*

* Details about the variables are available in chapter 3.4

IO Data (DWord)	1	2	3	4	5	6
Actual value	ZSW2_ENC*	G1_ZSW1*	G1_XIST1*		G1_XIST2*	

Standard Telegram 82

IO Data (DWord)	1	2
Setpoint	STW2_ENC*	G1_STW1*

IO Data (DWord)	1	2	3	4	5	6	7
Actual value	ZSW2_ENC*	G1_ZSW1*	G1_XIST1*		G1_XIST2*		NIST_A*

Standard Telegram 83

IO Data (DWord)	1	2
Setpoint	STW2_ENC*	G1_STW1*

IO Data (DWord)	1	2	3	4	5	6	7	8
Actual value	ZSW2_ENC*	G1_ZSW1*	G1_XIST1*		G1_XIST2*		NIST_B*	

Standard Telegram 84

IO Data (DWord)	1	2
Setpoint	STW2_ENC*	G1_STW1*

IO Data (DWord)	1	2	3	4	5	6	7	8	9	10
Actual value	ZSW2_ENC*	G1_ZSW1*	G1_XIST3*			G1_XIST2*		NIST_B*		

Manufacture Telegram 860

With this telegram it is not necessary to set special bits to get cyclic data transmission. It is ajar according the Profibus functionality and support an

easy way to set a customer preset value during the running PLC. The velocity value uses the format that is defined in the Velocity measuring unit.

- No control word
- No Status word
- No Life Sign monitoring.
- Output: 32 Bit-Unsigned Preset value (Bit 31 Preset-Control , less than Total Resolution)
- Input: 32 Bit-Unsigned Position Value + 32 Bit-Integer Velocity Value

Input Data (Input data from Encoder to Controller): 8 Bytes							
Position value - 32 Bit Unsigned Integer		Velocity value - 32 Bit Signed Integer					
Byte 0	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7
MSB			LSB	MSB			LSB

Output Data (Output data from Controller to Encoder): 4 Bytes	
Preset - 32 Bit Unsigned Integer	
Bit 31	Bit 30Bit 0
Preset Control	Preset value < Total Resolution

Configuration principle

The rotary encoder with PROFINET interface can be programmed according to the needs of the user. The GSDML file pertaining to the rotary

encoder has to be installed in the used PLC engineering software tool.

Rotary encoder functionality overview

Function	Communication channel
Position value	Cyclic input (IO device -> IO controller)
Preset	Cyclic output (IO controller -> IO device)
Coding sequence	Acyclic input/output
Scaling function	Acyclic input/output

Rotary encoder functions – data format

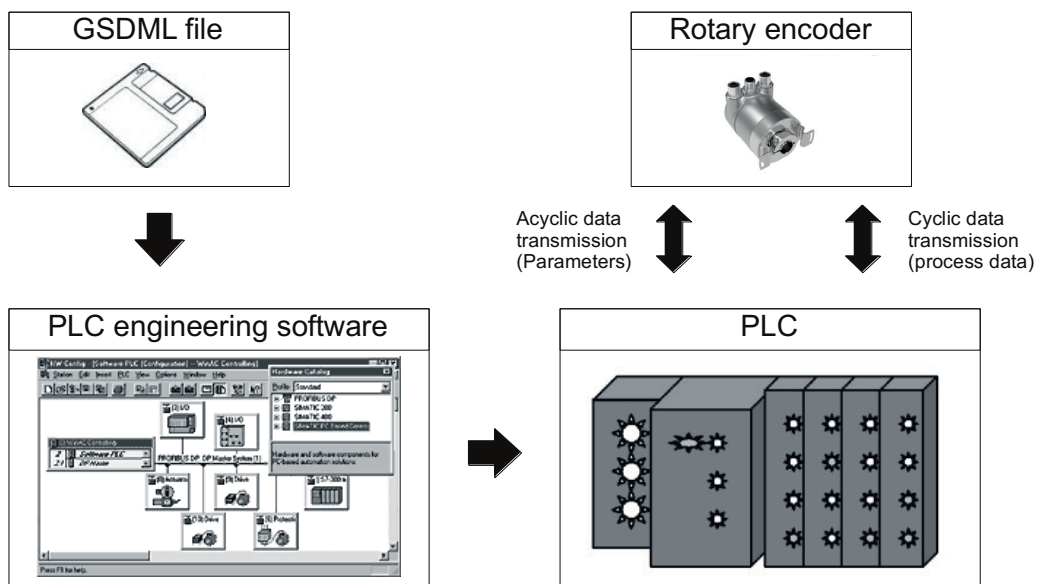
PROFINET IO devices are set up in modules. Each module can be plugged in physical and/or logical slots. These are subdivided into sub slots individually to accommodate further data hierarchy. One sub slot can contain several cyclic input/output channels as well as acyclic record channels (used for parameters).

There are two versions of PLC available. Some of them support only one sub slot. Other ones i.e. S7 400 support several sub slots. To work with both

PLCs there are in the GSDML-file two directories: Standard and Encoder Profile 4.

ITALSENSOR rotary encoders offer for the standard profile one slot (address #0) with one sub slot (address #0) for all device data for old PLC's that doesn't support several sub slots.

Device parameters are grouped together as records in the PROFINET interface. The following table gives an overview over addresses of ITALSENSOR rotary encoder's data channels.

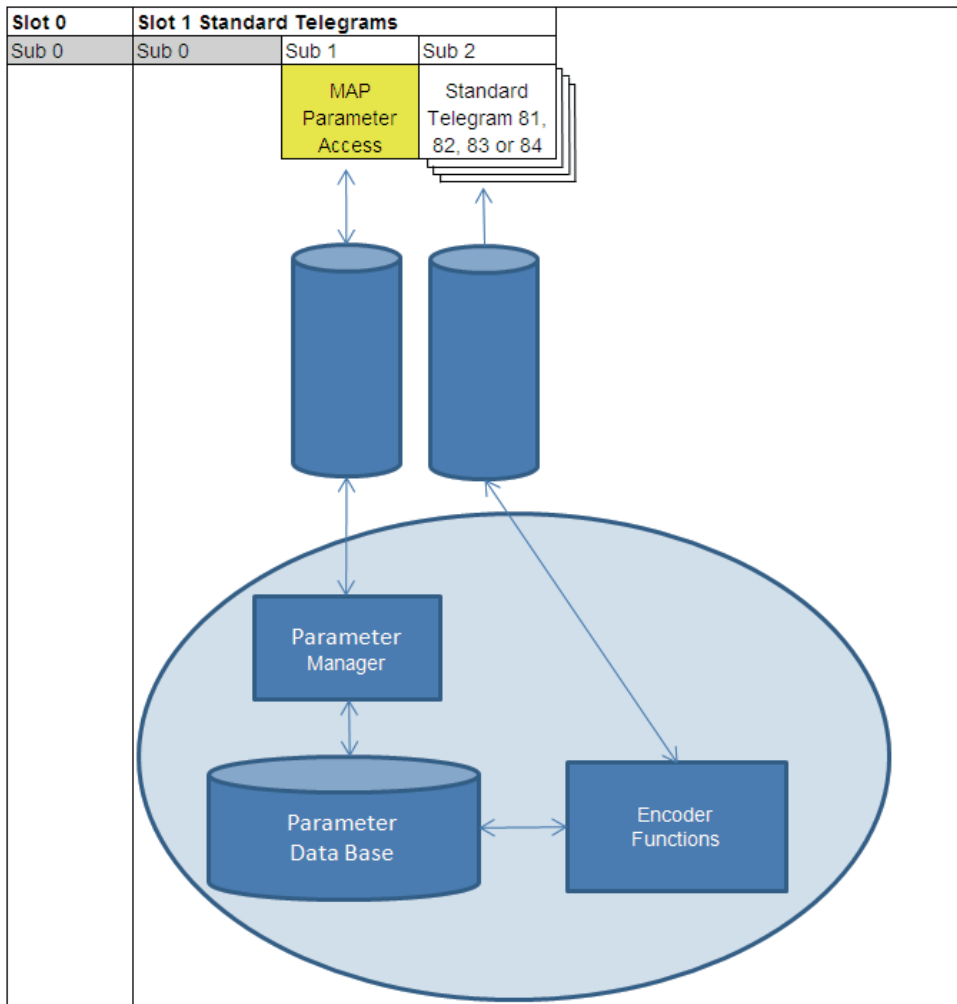


Parameter for Acyclic Data Transmission

The user parameter data is sent to the encoder in the start-up phase as a Record Data Object using the data record 0xBF00. For the mapping of the different encoder functions into the user data section of the Record Data Object. In addition to the parameter data configuration the encoder supports a number of PROFIdrive parameters and encoder

specific parameters accessible via the Acyclic Data Exchange service.

Beginning with GSDML version GSDML-V2.2-ITALSENSOR-TSMXL58P-20210609.XML it is possible to change the telegram type without changing the MAP parameters.



Base Mode Parameter

Function	Slot	Sub slot	Index	Offset	Length	IO
Code sequence	1	1	0xBF00	0.0	1 Bit	-
Class 4 functionality	1	1	0xBF00	0.1	1 Bit	-
G1_XIST1 Preset control	1	1	0xBF00	0.2	1 Bit	-
Scaling function control	1	1	0xBF00	0.3	1 Bit	-
Alarm channel control	1	1	0xBF00	0.4	1 Bit	-
Compatibility mode	1	1	0xBF00	0.5	1 Bit	-
Measuring units per revolution	1	1	0xBF00	1	8 Byte	-
Total measuring range	1	1	0xBF00	9	8 Byte	-
Maximum Master Sign-Of-Life failures	1	1	0xBF00	17	1 Byte	-
Velocity measuring unit	1	1	0xBF00	18	1 Byte	-

Device Parameter

Function	Slot	Sub slot	Index	Offset	Length	IO
Preset value	1	1	0xB02E	Via Parameter Number 65000		-

Vendor Parameter

Function	Slot	Sub slot	Index	Offset	Length	IO
Velocity filter	1	1	0x1000	0	1 Byte	-

Patronized Parameter

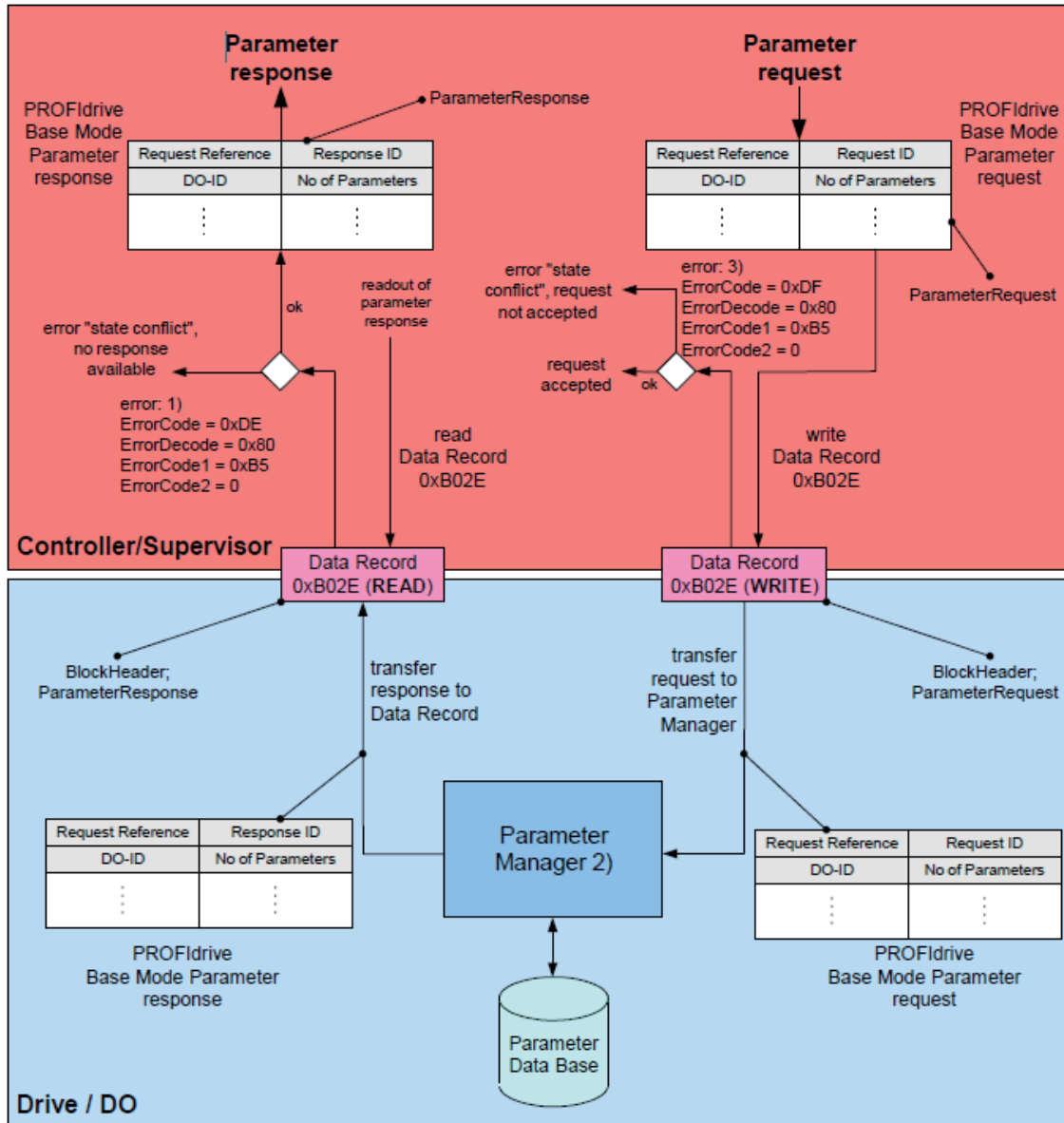
According the Profidrive profile the following parameters are available

Record Read-Write Index : 0xB02E

Create Parameter Request Program: (example: Parameter Read)

Number	Parameter	Read only	Read/Write
922	Telegram selection	✓	
925	Number of life sign failures that may be tolerated		✓
964	Drive Unit identification	✓	
965	Profile identification number	✓	
971	Transfer into a nonvolatile memory		✓
975	DO identification	✓	
979	Sensor format	✓	
980	Number list of defined parameter	✓	
65000	Preset		✓
65001	Operating status	✓	

Parameter model



Rotary encoder function description

Details of this functionality are available on the next pages.

Function	Implementation		Description Chapter
	Class 3	Class 4	
Code sequence	-/√*	✓	3.11.1
Class 4 functionality	✓	✓	3.11.2
G1_XIST1 Preset control	-/√*	✓	3.11.3
Scaling function control	-/√*	✓	3.11.4
Alarm channel control	✓	✓	3.11.5
Compatibility mode	✓	✓	3.11.6
Preset value	-/√*	✓	3.11.7
Preset value 64bit	-	-	-
Measuring units per revolution / Measuring step	-/√*	✓	3.11.9
Total measuring range	-/√*	✓	3.11.9
Measuring units per revolution 64bit	-/√*	✓	-
Total measuring range 64bit	-/√*	✓	-
Maximum Master Sign-Of-Life failures	-/√*	✓	3.11.10
Velocity measuring unit	-/√*	✓	3.11.11
Encoder Profile version	✓	✓	3.11.14
Operating time	-	-	-
Offset value	-/√*	✓	3.11.8
Offset value 64 bit	-/√*	✓	-
Round axis (Endless shaft)	✓	✓	3.11.13
Velocity filter	✓	✓	3.11.12

* If Class 4 functionality is activated

Code sequence

The parameter "code sequence" defines the counting direction of the position value. The code increases when the shaft is rotating clockwise (CW) or counter-clockwise (CCW) (view onto the shaft).

Code sequence	Direction of rotation when viewing the shaft	Code sequence
0 (default)	Clockwise (CW)	Increasing
1	Counter-clockwise (CCW)	Decreasing

Class 4 functionality

The parameter "Class 4 functionality" defines that the scaling, preset and code sequence affects the position value in G1_XIST1, 2 and 3.

Class 4 control	Class 4 function
0 (default)	Deactivated
1	Activated

Preset control for G1_XIST1

The parameter "preset control" defines the preset functionality. If parameter Class 4 is activated and

Preset control is disabled then the Preset will not be affected for G1_XIST1.

Preset control	Preset function
1	Preset does not affect G1_XIST1
0 (default)	G1_XIST1 is affected by a Preset command

Scaling function control

The parameter "scaling function control" enable / disable the scaling function. If not, the physical

position value is returned by the rotary encoder. This is only available if class 4 control is activated.

Scaling function control	Scaling function
0	Deactivated
1 (default)	Activated

Alarm channel control

The parameter "Alarm channel control" defines the length of diagnostic telegram. If the Alarm channel

is deactivated then will only transmit the first 6 bytes of the diagnostic telegram.

Alarm channel control	Alarm channel function
0 (default)	Deactivated
1	Activated

Compatibility mode

This parameter defines if the encoder should run in a mode compatible to Version 3.1 of the Encoder Profile. See next tables for an overview of the

functions affected when the compatibility mode is enabled.

Compatibility mode	Compatibility function	Meaning
0	Enable	Compatibility with Encoder Profile V3.1
1 (default)	Disable	No backward compatibility

Function	Compatibility mode Enable (=0)	Compatibility mode Enable (=1)
Control by PLC (STW2_ENC)	Ignored; the Control word (G1_STW) and setpoint values are always valid. Control requested (ZSW2_ENC) is not supported and is set to 0	Supported
User parameter "Maximum Master Sign-Of-Life failures"	Supported	Not supported; one Sign-Of-Life failure tolerated, P925 is optional to control the life sign monitoring
User parameter "Alarm channel control"	Supported	Not supported; the application alarm channel is active and controlled by a PROFIdrive parameter
P965 - Profile version	31 (V3.1)	41 (V4.1)

Preset value

Telegram 81-84

With the Preset value it is possible to adapt the encoder zero point to the zero point of the application. When using this function the current encoder position value is set to the desired preset value. The integrated microcontroller calculates the internal zero point shift. It is stored in a permanent memory (~ 10 ms).

- Set Preset only in standstill!
- There is no preset activated when the Preset value is written to the encoder. The preset function is controlled by the bits in sensor control and status words (G1_STW and G1_ZSW). The Preset value is used when a preset is requested by bit 12 in the Sensor control word (G1_STW).
- Class 4 functionality must be enabled!
- If the Preset value is greater than the total resolution then error no. 0x02 comes back to the base mode parameter response (Low or High limit exceeded).

NOTE:

Parameter	Meaning	Data type
Preset value	Preset value will defined with asynchronous data exchange. Default value = 0	Integer 32

Sample for a parameter order to set Preset with Record Read-Write for SIMATIC CPU300.

```
RecordWriteData] = {
0x00, 0x02, 0x00, 0x01,           // Header
0x10, 0x00, 0xFD, 0xE8, 0x00, 0x00, // Parameter Address (Preset)
0x43, 0x01, 0x00, 0x00, 0x00, 0x64 // Parameter Value (Preset=100=0x64h)
};
```

Meaning:

```
0x00, 0x02, 0x00, 0x01,           // Header
|   |   |   |   |-----|       No. of Parameters = 1
|   |   |-----|             Axis-No./DO-ID = 0
|   |-----|                 Request ID    = 2 Change value
|-----|                     Request Reference

0x10, 0x00, 0xFD, 0xE8, 0x00, 0x00, // Parameter Address (Preset)
|   |   |   |   |-----|       Subindex LOW Byte
|   |   |   |   |-----|       Subindex HIGH Byte
|   |   |   |-----|           Parameter Number (PNU) LOW Byte
|   |   |-----|               Parameter Number (PNU) HIGH Byte
|   |-----|                   No. of Elements
|-----|                       Attribute

0x43, 0x01, 0x00, 0x00, 0x00, 0x64 // Parameter Value (Preset Value = 100 = 0x64 Hex)
|   |   |   |   |-----|       Preset Value  LSB
|   |   |   |   |-----|       Preset Value
|   |   |   |-----|           Preset Value
|   |   |-----|               Preset Value  MSB
|   |-----|                   No. of Values =1
|-----|                       Format : 0x43= DWORD , oder 4= Ingeger 32Bit
```

SIMATIC S7: **-SFB53**

-FC x:

```
CALL "WRREC" , DB53
REQ   :=M41.7           // activate sfb request
ID    :=DW#16#0        // logical slot address -> adapt
INDEX :=W#16#B02E    // record index number sizeof(RecordWriteData)
LEN   := 16            // data length in byte
DONE  :=M41.1         // request finished
BUSY  :=M41.2         // busy bit
ERROR :=M41.3         // error bit
STATUS:=MD46          // error number, if error bit = 1
RECORD:= RecordWriteData] // record buffer address -> adapt
```

Telegram 860

With this manufacture telegram it is easy to set a user defined preset value during the running application according to the Profibus functionality. In this case set bit 31 of the Output Data to “1” and then back to “0”. For a different preset value than 0 set the other bits.

Output Data (Output data from Controller to Encoder): 4 Bytes	
Preset - 32 Bit Unsigned Integer	
Bit 31	Bit 30Bit 0
Preset Control	Preset value < Total Resolution

If the Preset value is greater than the total resolution then will set the Preset value to the maximum resolution - 1.

Offset value

The offset value is calculated in the preset function and shifts the position value with the calculated value.

Scaling parameters

The Scaling parameters will be used to change the resolution. This parameter will only affect to the output values if the Scaling function is activated.

Parameter	Meaning	Data type
Measuring units per revolution / Measuring step	Single turn resolution in steps	Unsigned 32
Total measuring range in measuring units	Total measuring range measuring steps	Unsigned 32

Max. Master Sign-Of-Life failures

With this parameter the number of allowed failures of the master's sign of life is defined.

Parameter	Meaning	Value
Maximum Master Sign-Of-Life failures	Number of permissible failures of the master's life sign	1 ... 255

Velocity measuring units

This parameter defines the coding of velocity measuring units used to configure the values NIST_A and NIST_B. Only Telegrams 82-84 uses the velocity outputs.

With each cycle will calculate the velocity from the position value. To get a high velocity precision it is necessary to use a short cycle time.

Velocity measuring unit	Value
Steps/s	0
Steps/100ms	1
Steps/10ms	2
RPM	3

Velocity filter

The velocity value can used with three different exponential moving average filter types. Default: Fine

Parameter	Meaning	Data type
Velocity filter	Select for the parameter Fine, Normal, Coarse	Integer 32

Ratio between old and actual velocity value:

- Fine: 7:3
- Normal: 96:4
- Coarse: 996:4

Endless Shaft (RoundAxis)

Normally the period, i.e. "Total resolution" / "measuring units" per revolution must be an integer and it must fit an integer number of times (integer multiple) into 4096 for an encoder with 12 Bit for the

revolutions. This means that i.e. 100 or 325 revolutions could make trouble. So the following equation must apply:

$$(4096 \times \text{measuring units per revolution}) / \text{Total resolution} = \text{integer}$$

But this Profinet encoder solves this problem automatically. The encoder checks if the parameters

need the endless shaft and activates the functionality by self.

Note: The internal software routine only works if the encoder is in operation. If it is necessary to turn the encoder shaft more than 1024 revolutions without power supply this can lead to problems (the internal routine will not work without power supply). With this

function there will be save additional values in the internal eeprom.

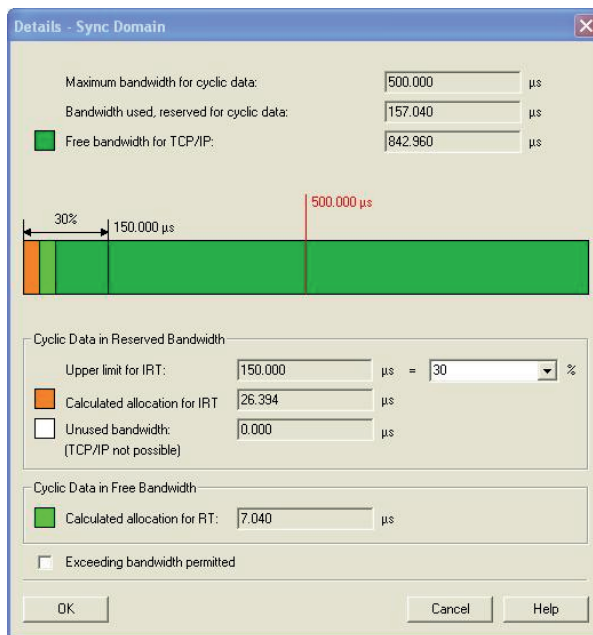
Encoder Profile version

The Encoder Profile Version is the version of the encoder. This parameter is not affected by the Encoder Profile document implemented in the Compatibility mode settings.

Bits	Meaning
0-7	Profile Version, least significant number (value range: 0...99), decimal coding
8-15	Profile Version, most significant number (value range: 0...99), decimal coding
16-31	Reserved

IRT communication

IRT settings



It is possible to set the upper limit for IRT transmission. The smallest time

User data reliability

General

For both transmission directions (Controller <-> DO), user data reliability is achieved using a Sign-Of-Life (4-bit counter).

The value range of the Sign-Of-Life is only 1 to 15 respectively (0 = invalid) since:

A DO that does not support the fail-safe mode receives a data telegram in the clear mode with the Output Data set to "0" (thus, failure of the Sign-Of-

Life may be recognized only if LS = 0 is not permissible).

Through the DO's Sign-Of-Life, a maximum ratio of TMAPC/TDP of 14/1 is possible. Regardless of the ratio TMAPC/TDP, the counter is always incremented to the maximum value (15). In Multi-Axis Drive Units, the reaction to Sign-Of-Life failures is axial. Depending on the device, the reaction to one Drive Axis may affect more Drive Axis.

Controller's Sign-Of-Life (C-LS)

Transmission (C-LS)

A 4-bit counter is used in Control Word 2 (refer to 3.4.3) as the Sign-Of-Life for the controller. This counter is incremented by the controller in each controller application cycle, and thus also identifies

the computation of the position controller (first DP cycle in the TMAPC). The DO receives the new Sign-Of-Life of the controller together with the new setpoint at the time TO in the following DP-cycle.

Synchronization (C-LS)

The Controller application starts the Controller-LS with an arbitrary value between 1 and 15, at the

earliest when changing from Preparation -> Synchronization.

Monitoring (C-LS)

If, in a Controller application cycle, the DO application does not recognize a correct count (i.e. a positive or a negative deviation is recognized), it initially processes with the old telegram data from the last valid controller telegram. For setpoint generation, a device-specific failure strategy may be used.

TMAPC; n may be selected via profile parameter 925; also refer to chapter 5.1.4), the affected Drive Axis messages a fault. After fault acknowledgement, the DO application then attempts to automatically resynchronize itself to the Sign-Of-Life of the controller application. Depending on the particular application, a new start may be required.

If the DO application does not recognize the expected numerical value after a parameterized number of controller application cycles ($TMLS = n \times$

If the Sign-Of-Life fails, it may be for the following reasons:

- Sign-Of-Life failure
- Failure of the controller application level (with DP transmission still operational)
- PLL failure
- The DP cycle TDP has been exceeded (through telegram repetition)

Example: Permanent LS failure (see Figure 1), $TMLS = 5 \times TMAPC$: the strategy of the Sign-Of-Life failure counter is explained in chapter 5.1.4:

T_{MAPC}											
Controller LS (reference):	1	2	3	4	5	6	7	8	9	10	
Controller LS (actual):	1	2	2	2	2	2	2	2	2	2	
Failurer counter:	0	0	10	20	30	40	50	50	50	50	
Response:	-> Failure						-> Switch-off				

Figure 1 – Example: Long term Sign-Of-Life failure of the controller

Example: Temporary LS failure (see Figure 2 and Figure 3), TMLS = 5 × TMAPC: The strategy of the Sign-Of-Life failure counter is explained in chapter 5.2.4:

T _{MAPC}											
Controller LS (reference):	1	2	3	4	5	6	7	8	9	10	
Controller LS (actual):	1	2	2	2	5	6	7	8	9	10	
Failurer counter:	0	0	10	20	19	18	17	16	15	14	
Response:	-> Failure										

Figure 2 – Example: Temporary failure of the controller LS (negative deviation)

T _{MAPC}										
Controller LS (reference):	1	2	3	4	5	6	7	8	9	10
Controller LS (actual):	1	2	4	5	5	6	7	8	9	10
Failurer counter:	0	0	10	20	19	18	17	16	15	14
Response:	-> Failure									

Figure 3 – Example: Temporary failure of the controller LS (positive deviation; double step)

DO's Sign-Of-Life (DO-LS)

Transmission (DO-LS)

A 4-bit counter in status word 2 is used as a Sign-Of-Life for the DO. The DO increments this counter with each DP cycle.

Synchronization (DO-LS)

The DO application starts the DO's Sign-Of-Life with an arbitrary value between 1 and 15:

after successful PLL synchronization and at the change (n -> n + 1) of the controller's Sign-Of-Life.

Monitoring (DO-LS)

If the controller application does not recognize a correct count in a controller application cycle (i.e. a positive or negative deviation has been recognized), it initially uses the old telegram data from the last valid DO telegram. To generate the actual value, a device-specific failure strategy may be implemented.

defined depending on the manufacturer of the controller application), the affected Drive Axis is shut down by the controller application (possibly also involved drives), and an appropriate fault is signaled to the user. The controller application then attempts to automatically re-synchronize itself to the Sign-Of-Life of the DO application. Depending on the particular application, a re-start may be required or it may be sufficient to acknowledge the fault.

If the controller application does not recognize the expected numerical value after a parameterized time (TSLs = n × TDP; n may be parameterized or

Example reasons for the Sign-Of-Life to fail may be:

- Sign-Of-Life failure
- Failure of the DO application level (while DP transmission is still functioning)
- PLL failure
- DO failure in the sense of DP (DO does not respond although telegram was repeated)

Example: Permanent LS failure (see Figure 4), Life failure is explained in chapter 5.1.4:
 TSLS = 5 × TDP: the strategy of the Sign-Of-

Time cycle											
DO LS (reference):	1	2	3	4	5	6	7	8	9	10	
DO LS (actual):	1	2	2	2	2	2	2	2	2	2	
Failurer counter:	0	0	10	20	30	40	50	50	50	50	
Response:	-> Failure						-> Switch-off				

Figure 4 – Example: Permanent failure of the DO LS

Example: Temporary LS failure (see Figure 5 and Figure 6), TSLS = 5 × TDP: the strategy of the Sign-Of-Life failure is explained in chapter 5.1.4:

Time cycle										
DO LS (reference):	1	2	3	4	5	6	7	8	9	10
DO LS (actual):	1	2	2	2	5	6	7	8	9	10
Failurer counter:	0	0	10	20	19	18	17	16	15	14
Response:	-> Failure									

Figure 5 – Example: Temporary failure of the DO LS (negative deviation)

Time cycle										
DO LS (reference):	1	2	3	4	5	6	7	8	9	10
DO LS (actual):	1	2	4	5	5	6	7	8	9	10
Failurer counter:	0	0	10	20	19	18	17	16	15	14
Response:	-> Failure									

Figure 6 – Example: Temporary failure of the DO LS (positive deviation; double step)

The same strategy is recommended when monitoring the DO Sign-Of-Life in the controller. However, it has not been defined with which parameter the maximum number of tolerable DO

Sign-Of-Life character failures may be parameterized.

Error codes in G1_XIST2

Error codes are sent in G1_XIST2 if an error occurs.

NOTE! In Clock cycle synchronous applications the encoder additionally indicates the error described

by error code 0x0F04 (Synchronization fault) by setting the encoder's Sign-Of-Life to zero (S-LS = 0)

G1_XIST2	Meaning	Explanation
0x0F04	Synchronization fault	The number of permissible failures for the bus cycle signal was exceeded.

Base Mode Parameter Access

General

In this subclause, the access to parameters via the "Base Mode" is defined. A request language will be defined for the access. The requests and the replies are transmitted acyclically by use of the "Acyclic Data Exchange" mechanism of the Communication System.

The Base Mode Parameter Access exists because of compatibility reasons due to former PROFIdrive profile and every drive shall be able to handle the Base Mode Parameter Access (mandatory).

General characteristics

- 16-bit wide address each for parameter number and subindex.
- Transmission of complete arrays or parts of them, or the entire parameter description.
- Transmission of different parameters in one access (multi-parameter requests).
- Always just one parameter request is being processed at a time (no pipelining).
- A parameter request/parameter response shall fit in a data block (240 bytes default.) The requests/replies are not split-up over several data blocks. The maximum length of the data

blocks may be less than 240 bytes depending on Device characteristics or bus configuration.

- No spontaneous messages will be transmitted.
- For optimized simultaneous access to different parameters (for example, operator interface screen contents), "multi-parameter" requests will be defined.
- There are no cyclic parameter requests.
- After run-up, the profile-specific parameters shall be at least readable in every state.

DO addressing modes

The Base Mode Parameter Access is defined with two different DO address modes according to the following definition:

- Base Mode Parameter Access – Local: In this address mode, only the local parameters of the DO are accessible, to which the CO, where the parameter access point is attached, is related. Access of all global parameters is also possible. The DO-ID in the parameter request header is of no significance.
- Base Mode Parameter Access – Global: In this address mode, all parameters of the Drive Unit

are accessible, to which the CO, where the parameter access point is attached, is related. The DO-ID in the parameter request is used for accessing of local parameters inside the Drive Unit. For access of global parameters, the DO-ID 0 may also be used. This address mode serves for compatibility reasons (PROFIBUS) and should not be used by new PROFINET IO controller and Supervisor application processes.

Parameter requests and parameter responses

A parameter request consists of three segments:

Request header

ID for the request and number of parameters which are accessed. Multi-Axis and Modular drives, Addressing of one DO.

Parameter address

Addressing of a parameter. If several parameters are accessed, there are correspondingly many

parameter addresses. The parameter address appears only in the request, not in the response.

Parameter value

Per addressed parameter, there is a segment for the parameter values. Depending on the request ID, parameter values appear only in either the request or in the reply.

The following telegram contents are displayed in words (a word or 2 bytes per line). Words or double words will have the most significant byte being transmitted first (big endian) (see Figure 8).

Words and double words:

Word:	Byte 1	Byte 2
Double word:	Byte 1	Byte 2
	Byte 3	Byte 4

Figure 8 – Byte order for Words and Double words

According to the Base Mode Parameter Access, the structure of the parameter request and parameter response is shown in the next tables.

Base mode parameter request:

Block definition	Byte n	Byte n+1	n
Request Header	Request Reference	Request ID	0
	Axis-No./DO-ID	No. of Parameters = n	2
1 st Parameter Address	Attribute	No. of Elements	4
	Parameter Number (PNU)		
	Subindex		
n th Parameter Address	...		4 + 6 × (n-1)
1 st Parameter Value(s) (only for request "Change parameter")	Format	No. of Values	4 + 6 × n
	Values		
	...		
n th Parameter Values	...		
			4 + 6 × n + ... + (Format_n × Qty_n)

Base mode parameter response:

Block definition	Byte n	Byte n+1	n
Response Header	Request Ref. mirrored	Response ID	0
	Axis-No./DO-ID mirrored	No. of Parameters = n	2
1 st Parameter Value(s) (only after request "Request")	Format	No. of Values	4
	Values or Error Values		
	...		
n th Parameter Values	...		
			4 + ... + (Format_n × Qty_n)

Request Header

- Request Reference Unique identification of the request/response pair for the master. The master changes the request reference with each new request (for example, modulo 255). The slave mirrors the request reference in the response.
- Request ID two IDs are defined:
 - Request parameter
 - Change parameter

A parameter change may be stored either in volatile or non-volatile RAM according to the device. A changed parameter that is stored in volatile RAM may first be stored in ROM with parameter P971. The differentiation Value/Description/Text is added to the address as an attribute. The differentiation Word/Double Word is added to the parameter values as a format. For the differentiation Single/Array Parameter, refer to “No. of Elements” in the parameter address.
- Response ID

Mirroring of the request ID with supplement information whether the request was executed positively or negatively.

 - Request parameter positive
 - Request parameter negative (it was not possible to execute the request, entirely or partially)
 - Change parameter positive
- Change parameter negative (it was not possible to execute the request, entirely or partially)

If the response is negative, error numbers are entered per partial response instead of values.
- Axis-No./DO-ID For Base Mode Parameter Access – Local: irrelevant; In the parameter response, the DOID out of the request is mirrored.

For Base Mode Parameter Access – Global: DO addressing information used for Multi-Axis or Modular drives. This enables various axes/DOs to be able to be accessed each with a dedicated parameter number space in the drive via the same PAP.
- No. of Parameters

In the case of multi-parameter requests, specifying the number of the following Parameter Address and/or Parameter Value areas. For single requests the No. of parameters = 1. Default value range 1 to 39. The value range may be reduced or extended, which shall be indicated by P974.

Notice, that for a multi-parameter request the PROFIdrive Drive Unit shall arrange the parameter value areas in the response message in the same order as in the corresponding multi-parameter request message.

Parameter Address

- **Attribute**
Type of object which is being accessed. Value range:
 - Value
 - Description
 - Text
- **Number of Elements**
Number of array elements that are accessed or length of string which is accessed.
Default value range 0, 1 to 234. The value range may be reduced or extended which shall be indicated by P974.

Special Case Number of Elements = 0:

If values are accessed: recommended for non-indexed parameters.

- **Parameter Number**
Addresses the parameter that is being accessed. Value range: 1 to 65535.
- **Subindex**
Addresses the first array element of the parameter or the beginning of a string access or the text array, or the description element that is being accessed. Value range: 0 to 65 535.

Parameter Value

- **Format**
Format and number specify the location in the telegram to which subsequent values are assigned.
Value range:
 - Zero (without values as positive partial response to a change request)
 - Data type
 - Error (as negative partial response)
 - Instead of a data type, the following are possible:
 - Byte (for description and texts)
 - Word
 - Double word
- **Number of Values**
Number of the following values or number of the following data type elements (number of octets in case of OctetString). In case of write request of OctetString, the correct length shall be supplied otherwise the drive shall responds with error 0x18, "number of values are not consistent"
- **Values**
The values of the parameter
If the values consist of an odd number of bytes, a zero byte is appended in order to secure the word structure of the telegrams.

In the case of a **positive partial response**, the parameter value contains the following:

- Format = (Data Type or Byte, Word, Double Word)
- Number of values
- the values

In the case of a **negative partial response**, the parameter value contains the following:

- Format = error
- No. of values = 1
- Value = error value = error number

In the case of a **negative response**, the parameter value may contain the following:

- Format = error
- No. of values = 2
- Value 1 = Error Value 1: error number
- Value 2 = Error Value 2: subindex of the first array element where the error occurs
- (Purpose: after a faulty write access to an array, not all values shall be repeated)

In the case of a **positive partial response without values**, the parameter value contains the following:

- Format = zero
- Number of values = 0
- (no values)

Not all combinations consisting of attribute, number of elements, and subindex are permitted (refer to next table). A parameter which is not indexed in the

profile may be realized with indices in the Drive Unit, if the response to a Parameter Access is profile-specific.

Attribute	No. of Elements	Subindex	Related Data
Value (single parameter)	0	0	The value
	1	0	The value
	(Indexed parameter) 1	0 - n	One value, under subindex
	2 - n ^a	0 - n	Several values, starting with subindex
Description	0 (irrelevant)	0	The entire description
	1	1 - n	One description element
Text (from text array)	1	0 - n	One text (16bytes), under subindex
	2 - n	0 - n	Several texts, starting with subindex

^a If the number of elements available in the device does not match with the number of elements which are requested or shall be changed, an error shall be output.

Coding

The coding of the fields in parameter request / parameter response of Base Mode Parameter

Access:

Field	Data Type	Values	Comment	
Request Reference	Unsigned8	0x00 0x01 - 0xFF	reserved	
Request ID	Unsigned8	0x00 0x01 0x02 0x03 - 0x3F 0x40 - 0x7F 0x80 - 0xFF	reserved Request parameter Change parameter reserved manufacturer-specific reserved	
Response ID	Unsigned8	0x00 0x01 0x02 0x03 - 0x3F 0x40 - 0x7F 0x80 0x81 0x82 0x83 - 0xBF 0xC0 - 0xFF	reserved Request parameter(+) Change parameter(+) reserved manufacturer-specific reserved Request parameter(-) Change parameter(-) reserved manufacturer-specific	
Axis/DO-ID	Unsigned8	0x00 0x01 - 0xFE 0xFF	Device-Representative DO-ID-Number 1 - 254 reserved	Zero is not a DO but the access to the Drive Unit representative.
No. of Parameters	Unsigned8	0x00 0x01 - 0x27 0x28 - 0xFF	reserved Quantity 1 - 39 reserved	There may be an additional limitation through the communication system (telegram length) or optional scalability
Attribute	Unsigned8	0x00 0x10 0x20	reserved Value Description	The four least significant bits are reserved for (future) expansion of "No. of elements" to 12 bits.

Field	Data Type	Values	Comment	
		0x30 0x40 - 0x70 0x80 - 0xF0	Text reserved manufacturer-specific	
No. of Elements	Unsigned8	0x00 0x01 - 0xEA 0xEB - 0xFF	Special Function Quantity 1 to 234 reserved	Limitation through compatibility with PROFIBUS Process data ASE telegram length.
Parameter Number	Unsigned16	0x0000 0x0001 - 0xFFFF	reserved Number 1 to 65 535	
Subindex	Unsigned16	0x0000 - 0xFFFF	Number 0 to 65 534	
Format	Unsigned8	0x00 0x01 - 0x38 0x39 - 0x3F 0x40 0x41 0x42 0x43 0x44 0x45 - 0x70 0x71 - 0x7C 0x7D - 0xFF	reserved Data types reserved Zero Byte Word Double word Error reserved Data types reserved	Every slave shall at least support the data types Byte, Word and Double Word (mandatory). Write requests by the master preferably use the "correct" data types (refer to Clause 5). As substitute, Byte, Word or Double Word are also possible. The master shall be able to interpret all values/data types.
No. of Values	Unsigned8	0x00 - 0xEA 0xEB - 0xFF	Quantity 0 to 234 reserved	Limitation because of 240 Bytes Datablock size (compatibility reasons).
Error Number	Unsigned16	0x0000 - 0x00FF	Error Numbers (see Table 32)	The more significant byte is reserved.

The device shall output an error, if reserved values are accessed. The error numbers in Base Mode parameter responses:

Error No.	Meaning	Used at	Additional Info
0x00	Impermissible parameter number	Access to unavailable parameter	0
0x01	Parameter value cannot be changed	Change access to a parameter value that cannot be changed	Subindex
0x02	Low or high limit exceeded	Change access with value outside the value limits	Subindex
0x03	Faulty subindex	Access to unavailable subindex of array parameter. Shall not be used for non array parameters	Subindex
0x04	No array	Access with subindex to non-indexed parameter	0
0x05	Incorrect data type	Change access with value that does not match the data type of the parameter	0
0x06	Setting not permitted (may only be reset)	Change access with value unequal to 0 where this is not permitted	Subindex
0x07	Description element cannot be changed	Change access to a description element that cannot be changed	Subindex
0x08	reserved	Compatibility reasons	-
0x09	No description data available	Access to unavailable description (parameter value is available)	0

Error No.	Meaning	Used at	Additional Info
0x0A	reserved	Compatibility reasons	-
0x0B	No operation priority	Change access without rights to change parameters	0
0x0C	reserved	Compatibility reasons	-
0x0D	reserved	Compatibility reasons	-
0x0E	reserved	Compatibility reasons	-
0x0F	No text array available	Access to text array that is not available (parameter value is available)	0
0x10	reserved	Compatibility reasons	-
0x11	Request cannot be executed because of operating state	Access is temporarily not possible for reasons that are not specified in detail	0
0x12	reserved	Compatibility reasons	-
0x13	reserved	Compatibility reasons	-
0x14	Value impermissible	Change access with a value that is within the value limits, but is not permissible for other long-term reasons (parameter with defined single values)	Subindex
0x15	Response too long	The length of the current response exceeds the maximum transmittable length	0
0x16	Parameter address impermissible	Illegal value or value which is not supported for the attribute, number of elements, parameter number or subindex or a combination	0
0x17	Illegal format	Write request: Illegal format or format of the parameter data which is not supported	0
0x18	Number of values are not consistent	Write request: Number of the values of the parameter data do not match the number of elements in the parameter address	0
0x19	Axis/DO nonexistent	Access to an Axis/DO which does not exist	0
0x20	Parameter text element cannot be changed	Change access to a parameter text element that cannot be changed	Subindex
0x21	Service not supported	Illegal Request ID (Response ID = 0x80)	
0x22 - 0x64	reserved	-	-
0x65 - 0xFF	Manufacturer-specific	-	-

In general, every PROFIdrive Drive Unit shall support Base Mode parameter read and write requests with the data types, Byte, Word and

- In case of a parameter read request, it shall signal the corresponding data type in the read response.

If the PROFIdrive Drive Unit does not support additional data types, it shall behave in the following manner:

- It rejects the parameter write request with an error response if data types do not match.

The error numbers 0x00 - 0x13 are taken from PROFIdrive Profile, Version 2. Values that cannot be assigned are reserved for future use. If an error with error number 0x05, 0x16, 0x17 or 0x18 occurs

Data flow

The transfer of the Base Mode Parameter Access request to the DO/DU parameter manager is done by writing the request data structure onto the Parameter Access Point (PAP) data record. When the write operation finishes, the parameter manager state machine is triggered according to the next Figure.

Double Word (mandatory). If the PROFIdrive Drive Unit also supports additional data types, it shall behave in the following manner:

- In case of a parameter write request it shall check the data type and signal an error if parameter types do not match.

while processing a multi parameter change value request, all further parameter requests in the multi parameter request shall be aborted.

The transfer of the Base Mode Parameter Access response from the DO/DU parameter manager back to the client is done by reading the response data structure out of the Parameter Access Point (PAP) data record. The response to the read access is dependent on the internal state of the parameter manager according to the next Figure.

